

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property  
Organization  
International Bureau



(43) International Publication Date  
16 December 2004 (16.12.2004)

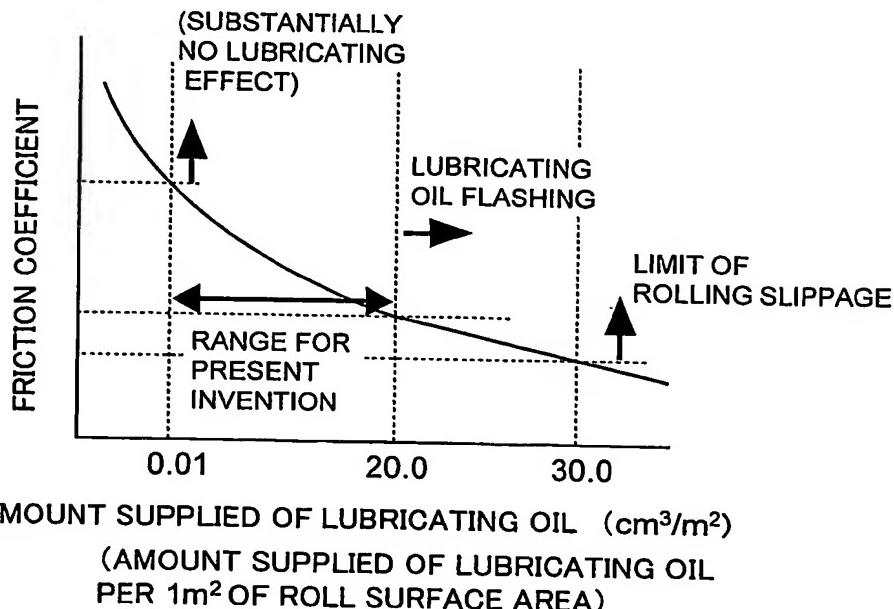
PCT

(10) International Publication Number  
**WO 2004/108312 A1**

- (51) International Patent Classification<sup>7</sup>: **B21B 27/10**
- (21) International Application Number:  
PCT/JP2004/008152
- (22) International Filing Date: 4 June 2004 (04.06.2004)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:  
2003-162490 6 June 2003 (06.06.2003) JP
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- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

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(54) Title: LUBRICATED HOT ROLLING METHOD



(57) Abstract: In a lubricated hot rolling method using a lubricating oil which contains one kind or two or more kinds among an high-basic alkaline-earth metal phenate, high-basic alkaline-earth metal carboxylate, high-basic alkaline-earth salicylate, or high-basic alkaline-earth metal sulfonate having a basicity of 40 mgKOH/g or higher, and has a viscosity at 40 C of 800 cSt or less, rolling is performed by granulating or atomizing the lubricating oil into particulates whose average size is less than 1 mm, supplying it to rolls by using a noncombustible gas whose flow rate is 2000 cm<sup>3</sup>/s or more per minute per lubricating nozzle and whose velocity is 1 m/s or more per second, and controlling the amount supplied of the lubricating oil to 0.01 cm<sup>3</sup>/m<sup>2</sup> or more and 20 cm<sup>3</sup>/m<sup>2</sup> or less per 1 m<sup>2</sup> of a surface area of the rolls.

WO 2004/108312 A1



**Published:**

— *with international search report*

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